

DURAFLOR MB 21

A MODIFIED EPOXY CEMENTITIOUS UNDERLAYMENT

DESCRIPTION

DURAFLOR MB 21 is a epoxy modified cementitous self-levelling underlayment.

USES

As a corrective screed/underlayment for cementitous or mineral based substrate. Recommended as a moisture barrier for epoxy floor applied to minimum 2mm thick designed for patching concrete surfaces and as an underlay for carpet parquet, or vinyl coverings. Can also be used for as a repair material for cracks.

BENEFITS Good flowability and workability. Excellent waterproofing properties. Excellent early and final mechanical strength. Can be over-coated as early as after 24 hours. Excellent adhesion to damp and even green concrete.

	TECHNICAL DATA		
ightharpoons	Compressive Strength	1 day	25N/mm ²
		3 days	35N/mm ²
		28 days	50N/mm ²
\Rightarrow	Flexural Strength	>13N/mm ²	
\Rightarrow	Density (mixed)	Approximate	2.10kg/litre
\Rightarrow	Recommended Dry Film Thickness	2-4mm	
\Rightarrow	No of Component		3
\Rightarrow	Mixing Ratio	3.78:1.62: 21.6 by weight of Part A, Part B & Part C	
\Rightarrow	Pot Life	20 mins at 20°C	
\Rightarrow	Cleaner	Water	
\Rightarrow	Packaging	27kg	
\Rightarrow	Light Traffic	24 hours @ 10°C	16 hours @ 20°C
\Rightarrow	Storage & Shelf life	Unopened in dry conditions at 25°C/12 months	
\Box	Estimated Coverage for 2 mm thickness		4kg/m²/2mm

NOTE: Coverage figure given is theoretical. Due to wastage factors, the variety nature of the substrate, and the site application condition, etc., the practical coverage may be reduced.

TYPE (0)

WATER

ADVANTAGES

















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SURFACE PREPARATION

Totally enclosed shot blasting or scarifying should be employed followed by thorough vacuuming. All substrate to receive **DURAFLOR MB 21** must be structurally sound and free from oil, dirt, grease, laitance or any other loose foreign materials. Curing compound if used on the concrete must be compatible type to avoid de-bonding.

Although the product is moisture tolerance, surface must not be pooled with standing water.

MIXING

Shake Pack A separately and mix well with Pack B in a mixing drum (approx 20 Ltr capacity) for at least 10 seconds with a high power with (750 rpm) stirrer.

Add Component C (powder) into the mixed binder (A+B) and stir for at least 2 minutes until workable consistency. Viscosity can be adjusted by verying the powder content.

PRIMER

Apply EPIPRIME as primer by roller. Avoid the formation of puddles. Allow to dry for 8-12 hours.

APPLICATION

Apply **DURAFLOR MB 21** within its pot life 20 minutes.

METHOD OF APPLICATION

Spread DURAFLOR MB 21 uniformly with a notch trowel or squeegee. Immediately degas with spike roller to achieve even thickness.

Refrain from spiking when the initial setting of the material is observed.

COVERAGE AREA

DURAFLOR MB 21 is applied at a rate of 4 kg/m² per coat. A minimum of 1 coat IS required.

PACK AGING

DURAFLOR MB 21 27 kg/set (Part A: 3.78 kg, Part B: 1.62 kg, Part C: 21.6 kg)

HEALTH AND SAFETY

Although **DURAFLOR MB 21** is a water based product, certain of its content may cause skin and eye irritation.

Always use with suitable protective gears. This product is for professional use only.

Please consult the relevant Health & Safety Data Sheet, available on request and sent with each delivery.

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SCOPE OF REGISTRATION AND STANDARDS Manufacture of Waterproofing materials. Compliance SIRIM testing. Compliance with ASTM technical standards and AS 3740 - 2004 Australia Standard.



